

**ENGINEERED PRODUCTS TECHNICAL INFORMATION RELEASE  
(POWER STRAPPING MACHINE DIVISION)**

This Technical Information Release concerns a field repair program that involves the addition of a guard and safety labelling onto the PSD 109 and 119 strapping dispensers.

**DATE:** May 1, 2015

**PRODUCT:** Models PSD-109 and PSD-119 Strapping Dispensers.



PSD-109



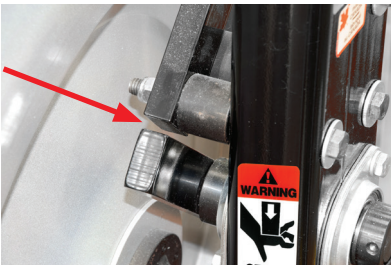
PSD-119

*DOES NOT INCLUDE the PSD-119 J and SJ Jumbo Coil Dispensers.*

**MANUFACTURERS:** Signode, Signode Canada, Acme Packaging, Fleetwood and Cyklop.

**TECHNICAL ISSUE ADDRESSED**

There is a possible crush point on both the PSD-109 and PSD-119 strapping dispensers where the dancer arm comes into close proximity to the dispenser's "positive stop" area. A guard has been designed to cover the possible crush point.



**RECOMMENDED SOLUTION:** Add Internal Warning Sign 611298, Dispenser Guard 611299 and External Warning Sign 510486.



**INTERNAL  
WARNING SIGN  
MOUNTED TO POST**  
Part Number:  
611298



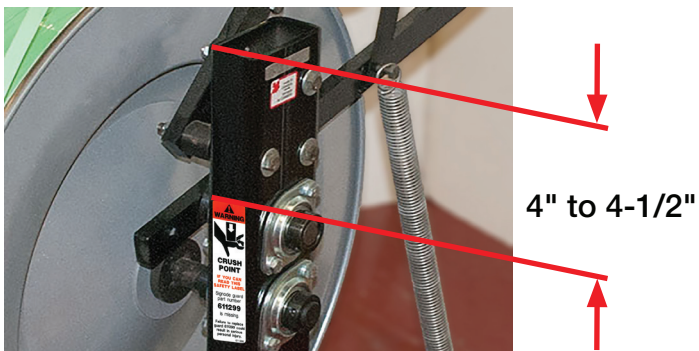
**DISPENSER GUARD**  
Part Number: 611299  
*Dispenser guard fits  
both left hand & right  
hand dispensers.*



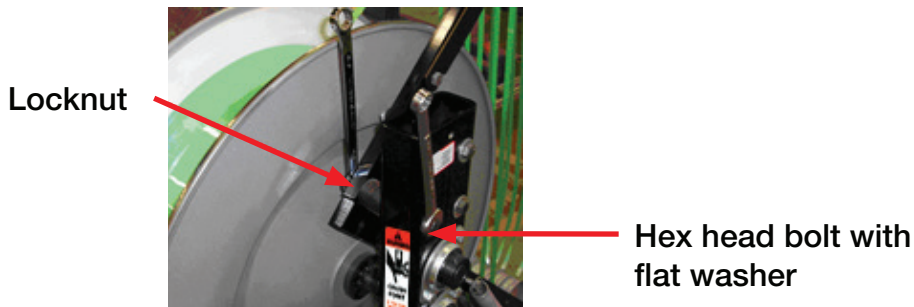
**EXTERNAL  
WARNING SIGN  
MOUNTED ON GUARD**  
Part Number:  
510486

**DISPENSER GUARD INSTALLATION** (ESTIMATED INSTALLATION TIME - 15 MINUTES)  
**PSD-109 & PSD-119 DISPENSERS:**

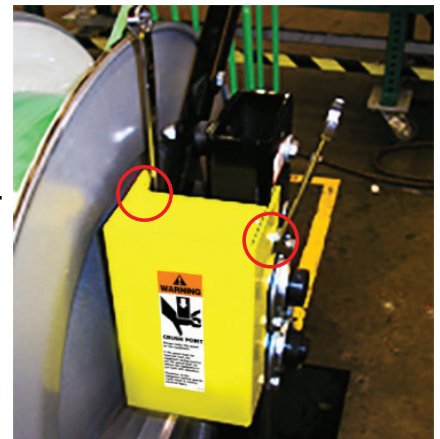
1. Before installing the guard, follow your plant's lockout/tagout procedures for securing and isolating all power sources to the dispenser.
2. Attach internal warning sign as shown on guard side of post. Subsequently, the guard will cover sign.



3. Using two (2) 9/16" wrenches, loosen (DO NOT REMOVE) the hex head bolt.



4. Slide guard into place and re-tighten the bolt.





## DISPENSER GUARD INSTALLATION *(ESTIMATED INSTALLATION TIME - 15 MINUTES)* PSD-109 & PSD-119 DISPENSERS *(Continued):*

5. Attach external warning sign as shown.



6. Confirm that equipment is "all clear" and then reconnect power in accordance with the plant's lockout/tagout procedures.